

View Online at <https://aerobasegroup.com/nsn/5315-00-390-0519>

**First End Style:**

Chamfered and countersunk

**Shank Length:**

0.580 inches

**Shoulder Diameter:**

0.440 inches

**Shank Diameter:**

Between 0.184 inches and 0.187 inches

**Overall Length:**

0.960 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.060 inches and 0.075 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.077 inches

**First End Taper Length:**

0.020 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

45.0 rockwell c and 50.0 rockwell c

**Second Shank Diameter:**

Between 0.185 inches and 0.190 inches

**First End Location:**

Short shank end

**First End Taper Angle:**

45.0 degrees

**First End Countersink Angle:**

60.0 degrees

**Surface Finish:**

63.000 microinches

**First End Countersink Diameter:**

0.120 inches

**Second Shank Length:**

0.580 inches

**Material:**

Steel comp 420

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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