NSN 5315-00-390-0519 Headless Shoulder Pin - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/5315-00-390-0519 First End Style: Chamfered and countersunk **Shank Length:** 0.580 inches **Shoulder Diameter:** 0.440 inches **Shank Diameter:** Between 0.184 inches and 0.187 inches **Overall Length:** 0.960 inches **Hole Arrangement Style:** One end drilled First Hole Diameter: Between 0.060 inches and 0.075 inches **Distance From Centerline Of Hole To End Of Pin:** 0.077 inches First End Taper Length: 0.020 inches Second End Relationship With First End: Identical **Hardness Rating:** 45.0 rockwell c and 50.0 rockwell c **Second Shank Diameter:** Between 0.185 inches and 0.190 inches **First End Location:** Short shank end First End Taper Angle:

45.0 degrees

First End Countersink Angle:

60.0 degrees

Surface Finish:

63.000 microinches

First End Countersink Diameter:

0.120 inches

Second Shank Length:

0.580 inches

Material:

Steel comp 420

Surface Treatment:

Passivate

Style Designator:

Shoulder

NSN 5315-00-390-0519

Headless Shoulder Pin - Page 2 of 2



	Life	

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0