

View Online at <https://aerobasegroup.com/nsn/5315-00-390-1515>

**First End Style:**

Radius

**Second End Style:**

Square

**Shank Length:**

Between 0.120 inches and 0.130 inches

**Shoulder Diameter:**

Between 0.1857 inches and 0.1862 inches

**Shank Diameter:**

Between 0.1255 inches and 0.1265 inches

**Overall Length:**

Between 0.265 inches and 0.285 inches

**First End Corner Radius:**

Between 0.090 inches and 0.110 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Shoulder end

**Surface Finish:**

32.000 microinches outside diameter

**Special Features:**

Hole drilled on shank end 0.050 in. Min 0.060 in. Maximum diameter 0.090 in. Min 0.100 in. Maximum depth

**Material:**

Steel comp 321

**Material Specification:**

Ams5645 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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