

View Online at <https://aerobasegroup.com/nsn/5315-00-392-2421>

First End Style:

Chamfered

Second End Style:

Radius

Shank Length:

0.085 inches

Shoulder Diameter:

Between 0.0938 inches and 0.0940 inches

Shank Diameter:

Between 0.033 inches and 0.038 inches

Overall Length:

0.180 inches

Second End Corner Radius:

Between 0.005 inches and 0.015 inches

First End Taper Length:

0.030 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

First End Location:

Shoulder end

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Surface Treatment:

Passivate

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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