## NSN 5315-00-404-0610

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-404-0610

First End Style:
Chamfered
Second End Style:
Round
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.469 inches
Shank Length:
1.160 inches
Shoulder Diameter:
0.750 inches
Shank Diameter:
0.312 inches
Overall Length:
2.297 inches
First End Taper Length:
0.047 inches
Thready Qty Per Inch (tpi):
24
Second End Relationship With First End:
Not identical
Hardness Rating:
46.0 rockwell c and 49.0 rockwell c
Thread Size:
0.312 inches
Second Shank Diameter:
Between 0.414 inches and 0.415 inches
First End Location:
Threaded end
First End Taper Angle:
45.0 degrees
Surface Finish:
125.000 microinches
Second End Outer Radius:
0.135 inches
Second Shank Length:
1.160 inches
Special Features:
Cylindrical contour of taperedend extends 0.504 in from thd side of shoulder

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Material:
Steel
Surface Treatment:
Cadmium
Style Designator:
Shoulder
Test Data Document:
81349-mil-i-6868 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification
format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain
environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0