

View Online at <https://aerobasegroup.com/nsn/5315-00-404-0616>

First End Style:

Chamfered

Second End Style:

Pointed

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.469 inches

Shank Length:

0.469 inches

Shoulder Width Across Flats:

0.625 inches

Shank Diameter:

Between 0.308 inches and 0.309 inches

Overall Length:

1.881 inches

First End Taper Length:

0.050 inches

Second End Taper Length:

0.267 inches

Thready Qty Per Inch (tpi):

24

Second End Relationship With First End:

Not identical

Thread Size:

0.312 inches

Second Shank Diameter:

Between 0.308 inches and 0.309 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Second End Taper Angle:

60.0 degrees

Second Shank Length:

0.469 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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