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**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.171 inches and 0.175 inches

**Second Hole Diameter:**

Between 0.151 inches and 0.161 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.220 inches and 0.230 inches

**Center To Center Distance Between Holes:**

Between 2.000 inches and 2.020 inches

**Pinlength:**

Between 2.500 inches and 2.520 inches

**Pindiameter:**

Between 0.6160 inches and 0.6200 inches

**First End Taper Length:**

Between 0.050 inches and 0.080 inches

**Second End Taper Length:**

Between 0.115 inches and 0.135 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

30.0 rockwell c and 38.0 rockwell c

**First End Taper Angle:**

43.0 degrees

**Second End Taper Angle:**

47.0 degrees

**Special Features:**

Long chamfered end may have 0.047 in. Min 0.078 in. Maximum radius in lieu of chamfer

**Material:**

Steel comp 410

**Material Specification:**

Ams 5613 assn standard single material response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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