

View Online at <https://aerobasegroup.com/nsn/5315-00-404-1862>

First End Style:

Chamfered

Second End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.171 inches and 0.175 inches

Second Hole Diameter:

Between 0.151 inches and 0.161 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.220 inches and 0.230 inches

Center To Center Distance Between Holes:

Between 2.000 inches and 2.020 inches

Pinlength:

Between 2.500 inches and 2.520 inches

Pindiameter:

Between 0.6160 inches and 0.6200 inches

First End Taper Length:

Between 0.050 inches and 0.080 inches

Second End Taper Length:

Between 0.115 inches and 0.135 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

First End Taper Angle:

43.0 degrees

Second End Taper Angle:

47.0 degrees

Special Features:

Long chamfered end may have 0.047 in. Min 0.078 in. Maximum radius in lieu of chamfer

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A212a0