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**First End Style:**

Chamfered

**Shank Length:**

Between 0.860 inches and 0.880 inches

**Shoulder Diameter:**

Between 0.1860 inches and 0.1871 inches

**Shank Diameter:**

Between 0.120 inches and 0.130 inches

**Overall Length:**

Between 1.475 inches and 1.495 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.077 inches and 0.087 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.070 inches

**First End Taper Length:**

Between 0.010 inches and 0.020 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

30.0 rockwell c and 38.0 rockwell c

**First End Location:**

Both ends

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Special Features:**

40.0 min 50.0 maximum degrees chamfer on bearing surface of shoulder

**Material:**

Steel comp 410

**Material Specification:**

Ams 5613 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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