

View Online at <https://aerobasegroup.com/nsn/5315-00-409-9609>

**First End Style:**

Chamfered

**Head Style:**

Flat

**Diameter:**

Between 0.184 inches and 0.186 inches

**Effective Length:**

Between 1.000 inches and 1.002 inches

**Undercut Diameter:**

Between 0.174 inches and 0.176 inches

**Under Head Length:**

1.096 inches

**Undercut Width:**

Between 0.018 inches and 0.020 inches

**First End Taper Length:**

0.030 inches

**First End Taper Angle:**

45.0 degrees

**Pin Head Diameter:**

0.375 inches

**Surface Finish:**

100.0 microinches

**Height:**

0.060 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Groove

**Test Data Document:**

81349-mil-i-6868 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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