

View Online at <https://aerobasegroup.com/nsn/5315-00-410-3442>

First End Style:

Chamfered

Shank Length:

1.813 inches

Shoulder Diameter:

Between 1.528 inches and 1.530 inches

Shank Diameter:

Between 1.030 inches and 1.060 inches

Overall Length:

Between 7.770 inches and 7.810 inches

Undercut Diameter:

Between 0.860 inches and 0.880 inches

Undercut Width:

0.312 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.344 inches and 0.351 inches

Distance From Centerline Of Hole To End Of Pin:

3.630 inches

First End Taper Length:

Between 0.040 inches and 0.060 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Identical

Second Shank Diameter:

Between 0.997 inches and 0.999 inches

First End Location:

Both ends

Surface Finish:

63.0 microinches outside diameter

Second Shank Length:

Between 1.370 inches and 1.390 inches

Special Features:

Long shank has medium diamond knurl; shoulder end opposite groove chamfered 30 deg

Material:

Steel

Material Specification:

Aisi 8620 assn standard single material response

Style Designator:

Undercut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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