

View Online at <https://aerobasegroup.com/nsn/5315-00-411-5810>

**Head Style:**

Flat

**Chamfer Length:**

Between 0.020 inches and 0.040 inches

**Diameter:**

Between 0.246 inches and 0.248 inches

**Under Head Length:**

Between 0.680 inches and 0.710 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.060 inches and 0.070 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.080 inches and 0.130 inches

**Hardness Rating:**

33.0 rockwell c and 38.0 rockwell c

**Pin Chamfer Angle:**

45.0 degrees

**Pin Head Diameter:**

Between 0.360 inches and 0.380 inches

**Criticality Code Justification:**

Abmz

**Surface Finish:**

125.0 microinches

**Height:**

Between 0.050 inches and 0.060 inches

**Material:**

Steel comp 4140

**Material Specification:**

Qq-s-624 federal specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Style Designator:**

Straight

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A212a0