

View Online at <https://aerobasegroup.com/nsn/5315-00-411-5810>

Head Style:

Flat

Chamfer Length:

Between 0.020 inches and 0.040 inches

Diameter:

Between 0.246 inches and 0.248 inches

Under Head Length:

Between 0.680 inches and 0.710 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.060 inches and 0.070 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.080 inches and 0.130 inches

Hardness Rating:

33.0 rockwell c and 38.0 rockwell c

Pin Chamfer Angle:

45.0 degrees

Pin Head Diameter:

Between 0.360 inches and 0.380 inches

Criticality Code Justification:

Abmz

Surface Finish:

125.0 microinches

Height:

Between 0.050 inches and 0.060 inches

Material:

Steel comp 4140

Material Specification:

Qq-s-624 federal specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Style Designator:

Straight

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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