

View Online at <https://aerobasegroup.com/nsn/5315-00-419-5166>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.440 inches

Shoulder Width Across Flats:

0.374 inches

Overall Length:

2.062 inches

First Step Diameter:

0.750 inches

First Step Length:

Between 0.182 inches and 0.187 inches

Second Step Diameter:

0.374 inches

Second Step Length:

Between 0.430 inches and 0.440 inches

Third Step Diameter:

0.250 inches

Third Step Length:

0.440 inches

Second End Taper Length:

0.460 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Threaded end

Second End Tip Radius:

0.090 inches

Surface Finish:

63.0 microinches outside diameter

Special Features:

Has 0.125 in. W, 0.180 in. Dp cutout through length of first step, one side

Material:

Steel comp 303

Material Specification:

Mil-s-7720, cond b cold finished military specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-s-5002 military specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-7720 spec.