

View Online at <https://aerobasegroup.com/nsn/5315-00-420-6415>

First End Style:

Chamfered

Head Style:

Flat

Diameter:

Between 1.248 inches and 1.249 inches

Effective Length:

1.550 inches

Undercut Diameter:

Between 1.170 inches and 1.180 inches

Under Head Length:

Between 1.690 inches and 1.720 inches

Undercut Width:

Between 0.056 inches and 0.060 inches

First End Taper Length:

0.030 inches

First End Taper Angle:

45.0 degrees

Pin Head Diameter:

1.380 inches

Surface Finish:

63.0 microinches undercut

Special Features:

Longitudinal hole in shank 0.213 in. Dia, 1.060 in. Dp with tap 0.250-28 unf-2b 0.380 in. Dp, second hole 0.125 in. Diameter 0.720 in. Dp 0.940 in from shank end perpendicular to longitudinal hole

Height:

Between 0.060 inches and 0.090 inches

Material:

Steel comp 4140

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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