

View Online at <https://aerobasegroup.com/nsn/5315-00-424-8083>

**First End Style:**

Square

**Second End Style:**

Chamfered and countersunk

**Shank Length:**

0.440 inches

**Shoulder Diameter:**

Between 0.6418 inches and 0.6423 inches

**Shank Diameter:**

0.190 inches

**Overall Length:**

1.820 inches

**Internal Drive Style:**

Recessed type i

**Second End Taper Length:**

0.030 inches

**Second End Relationship With First End:**

Not identical

**Second End Countersink Angle:**

60.0 degrees

**First End Location:**

Small end

**Second End Taper Angle:**

45.0 degrees

**Second End Countersink Diameter:**

0.375 inches

**Special Features:**

Undercut in shoulder 0.560 in. Diameter by 0.062 in. W

**Material:**

Stainless steel

**Material Specification:**

Ams 5643 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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