

View Online at <https://aerobasegroup.com/nsn/5315-00-432-5406>

**First End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.280 inches

**Shank Length:**

0.280 inches

**Shoulder Diameter:**

0.187 inches

**Shank Diameter:**

0.086 inches

**Overall Length:**

2.030 inches

**Hole Arrangement Style:**

One end w/two drilled holes

**First Hole Diameter:**

0.062 inches

**Second Hole Diameter:**

0.062 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.180 inches

**First End Taper Length:**

Between 0.016 inches and 0.031 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.086 inches

**First End Location:**

Shank end

**First End Taper Angle:**

45.0 degrees

**Angle Between Centerline Of Holes:**

90.0 degrees

**Material:**

Steel comp 303 or steel comp 303se or steel comp 303 plus x

**Material Specification:**

Ams5640 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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