

View Online at <https://aerobasegroup.com/nsn/5315-00-435-0179>

Head Style:

Flat fillister

Chamfer Length:

Between 0.360 inches and 0.400 inches

Diameter:

Between 0.600 inches and 0.610 inches

Under Head Length:

Between 6.380 inches and 6.420 inches

Hole Arrangement Style:

Drilled through head

First Hole Diameter:

0.187 inches

Distance From Centerline Of Hole To End Of Pin:

Between 6.580 inches and 6.630 inches

Pin Chamfer Angle:

Between 14.0 degrees and 16.0 degrees

Pin Head Diameter:

Between 0.700 inches and 0.720 inches

Special Features:

Both ends of hole in head countersink 80 degree min 82 degree maximum 0.320 in. Min 0.380 in. Maximum dia

Height:

Between 0.400 inches and 0.420 inches

Material:

Steel comp 1117 or steel comp 1020

Material Specification:

Aisi assn standard all material responses

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 1 federal specification single treatment response

Style Designator:

Straight

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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