

View Online at <https://aerobasegroup.com/nsn/5315-00-439-3316>

**First End Style:**

Chamfered

**Shank Length:**

Between 0.150 inches and 0.160 inches

**Shoulder Diameter:**

Between 0.2770 inches and 0.2780 inches

**Shank Diameter:**

Between 0.2148 inches and 0.2168 inches

**Overall Length:**

Between 0.836 inches and 0.862 inches

**First End Taper Length:**

Between 0.002 inches and 0.010 inches

**Second End Relationship With First End:**

Identical

**Second Shank Diameter:**

Any acceptable

**First End Location:**

Both ends

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Surface Finish:**

63.000 microinches

**Second Shank Length:**

Any acceptable

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mil-s-5002 military specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-s-5002 spec.