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First End Style:

Chamfered

Shank Length:

Between 0.150 inches and 0.160 inches

Shoulder Diameter:

Between 0.2770 inches and 0.2780 inches

Shank Diameter:

Between 0.2148 inches and 0.2168 inches

Overall Length:

Between 0.836 inches and 0.862 inches

First End Taper Length:

Between 0.002 inches and 0.010 inches

Second End Relationship With First End:

Identical

Second Shank Diameter:

Any acceptable

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

63.000 microinches

Second Shank Length:

Any acceptable

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-s-5002 military specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-5002 spec.