

View Online at <https://aerobasegroup.com/nsn/5315-00-460-0690>

First End Style:

Chamfered

Shank Length:

0.810 inches

Shoulder Diameter:

Between 0.419 inches and 0.420 inches

Shank Diameter:

Between 0.249 inches and 0.250 inches

Overall Length:

5.160 inches

First End Taper Length:

0.030 inches

Second End Relationship With First End:

Identical

Hardness Rating:

32.0 rockwell c and 38.0 rockwell c

Second Shank Diameter:

Between 0.311 inches and 0.312 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

63.000 microinches

Second Shank Length:

1.285 inches

Material:

Steel comp 4340

Material Specification:

Ams 6415 assn standard single material response

Surface Treatment:

Oxide

Surface Treatment Specification:

Mil-c-13924 military specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-c-13924 spec.