

View Online at <https://aerobasegroup.com/nsn/5315-00-460-2964>

**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.074 inches and 0.080 inches

**Second Hole Diameter:**

Between 0.074 inches and 0.080 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.093 inches

**Center To Center Distance Between Holes:**

2.438 inches

**Pinlength:**

2.625 inches

**Pindiameter:**

Between 0.2475 inches and 0.2480 inches

**First End Taper Length:**

0.030 inches

**Second End Relationship With First End:**

Identical

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

63.0 microinches outside diameter

**Material:**

Steel comp 431

**Material Specification:**

Mil-s-18732 military specification single material response

**Surface Treatment:**

Chromium

**Surface Treatment Specification:**

Qq-c-320 cl 2 federal specification single treatment response

**Test Data Document:**

81349-mil-i-6868 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-s-18732 spec.