NSN 5315-00-461-4137

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-461-4137 First End Style: Chamfered **Second End Style:** Chamfered **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: 0.240 inches **Shank Length:** Between 0.270 inches and 0.290 inches **Shoulder Diameter:** 0.250 inches **Shank Diameter:** 0.164 inches **Overall Length:** 1.780 inches **Internal Drive Style:** Slot First End Taper Length: 0.020 inches **Second End Taper Length:** 0.030 inches Second End Relationship With First End: Not identical **Thread Size:** 0.164 inches **First End Location:** Both ends First End Taper Angle: 45.0 degrees **Second End Taper Angle:** 45.0 degrees **Special Features:** Thd relief 0.118 in. Diameter 0.040 in wide located on shank end, slot 0.050 in. Wide, 0.060 in. Deep located on shoulder end Material: Steel comp 303 **Material Specification:**

Surface Treatment:

Passivate

Astm a582 assn standard single material response

NSN 5315-00-461-4137

Headless Shoulder Pin - Page 2 of 2



Surface Treatment Specification:
Astm a380 assn standard single treatment response
Style Designator:
Shoulder
Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

Fiig: A212a0