

View Online at <https://aerobasegroup.com/nsn/5315-00-465-4478>

First End Style:

Chamfered

Second End Style:

Radius

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

1.560 inches

Shank Length:

2.525 inches

Shank Diameter:

Between 0.180 inches and 0.190 inches

Overall Length:

2.975 inches

Second End Corner Radius:

Between 0.010 inches and 0.020 inches

First End Taper Length:

0.031 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

38.0 rockwell c and 45.0 rockwell c

Thread Size:

0.190 inches

First End Location:

Shank end

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Qq-c-320 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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