NSN 5315-00-465-4478

Headless Shoulder Pin - Page 1 of 2

First End Style:

Second End Style:

Thread Class:

Thread Direction:

Chamfered

Radius

За



View Online at https://aerobasegroup.com/nsn/5315-00-465-4478

Right-hand
Thread Length:
1.560 inches
Shank Length:
2.525 inches
Shank Diameter:
Between 0.180 inches and 0.190 inches
Overall Length:
2.975 inches
Second End Corner Radius:
Between 0.010 inches and 0.020 inches
First End Taper Length:
0.031 inches
Second End Relationship With First End:
Not identical
Hardness Rating:
38.0 rockwell c and 45.0 rockwell c
Thread Size:
0.190 inches
First End Location:
Shank end
First End Taper Angle:
45.0 degrees
Surface Finish:
125.000 microinches
Material:
Steel comp 630
Material Specification:
Ams 5643 assn standard single material response
Surface Treatment:
Chromium
Surface Treatment Specification:
Qq-c-320 federal specification single treatment response
Style Designator:
Shoulder

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Headless Shoulder Pin - Page 2 of 2



Thread Series Designator:
Unjf
Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

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