## NSN 5315-00-469-5338

Headless Shoulder Pin - Page 1 of 1





First End Style:
Chamfered
Second End Style:
Square
Shank Length:
Between 0.485 inches and 0.525 inches
Shoulder Width Across Flats:
0.375 inches
Shank Diameter:
Between 0.244 inches and 0.248 inches
Overall Length:
Between 0.930 inches and 0.950 inches
First End Taper Length:
Between 0.020 inches and 0.040 inches
Second End Relationship With First End:
Not identical
First End Location:
Shank end
First End Taper Angle:
15.0 degrees
Surface Finish:
63.0 microinches outside diameter
Special Features:
10-32unf threaded hole 0.210 in. Min 0.230 in. Maximum through shoulder from bearing surface, 0.093 in. Diameter hole drilled through
center of threaded hole angle between centerline of holes 90.0 deg, 0.078 in. Diameter hole drilled through shank parallel to threaded hole
0.370 in. Min 0.380 in. Maximum from shoulder bearing surface
Material:
Steel
Material Specification:
30.020-00 fscm 15434 mfr ref single material response
Style Designator:
Shoulder
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0