

View Online at <https://aerobasegroup.com/nsn/5315-00-470-1522>

**First End Style:**

Chamfered

**Second End Style:**

Radius

**Shank Length:**

Between 0.108 inches and 0.118 inches

**Shoulder Diameter:**

Between 0.151 inches and 0.161 inches

**Shank Diameter:**

Between 0.126 inches and 0.128 inches

**Overall Length:**

Between 0.240 inches and 0.260 inches

**Second End Corner Radius:**

Between 0.021 inches and 0.041 inches

**First End Taper Length:**

Between 0.006 inches and 0.026 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Shank end

**First End Taper Angle:**

Between 43.0 degrees and 47.0 degrees

**Surface Finish:**

125.000 microinches

**Material:**

Steel comp 1018 or steel comp 1022 or steel comp 1117 or steel comp 1118

**Material Specification:**

Qq-s-634 federal specification 1st material response or qq-s-634 federal specification 2nd material response or qq-s-637 federal specification 3rd material response or qq-s-637 federal specification 4th material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0