

View Online at <https://aerobasegroup.com/nsn/5315-00-470-1522>

First End Style:

Chamfered

Second End Style:

Radius

Shank Length:

Between 0.108 inches and 0.118 inches

Shoulder Diameter:

Between 0.151 inches and 0.161 inches

Shank Diameter:

Between 0.126 inches and 0.128 inches

Overall Length:

Between 0.240 inches and 0.260 inches

Second End Corner Radius:

Between 0.021 inches and 0.041 inches

First End Taper Length:

Between 0.006 inches and 0.026 inches

Second End Relationship With First End:

Not identical

First End Location:

Shank end

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Surface Finish:

125.000 microinches

Material:

Steel comp 1018 or steel comp 1022 or steel comp 1117 or steel comp 1118

Material Specification:

Qq-s-634 federal specification 1st material response or qq-s-634 federal specification 2nd material response or qq-s-637 federal specification 3rd material response or qq-s-637 federal specification 4th material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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