NSN 5315-00-470-1522

Headless Shoulder Pin - Page 1 of 1

Fiig: A212a0



View Online at https://aerobasegroup.com/nsn/5315-00-470-1522 First End Style: Chamfered **Second End Style:** Radius **Shank Length:** Between 0.108 inches and 0.118 inches Shoulder Diameter: Between 0.151 inches and 0.161 inches **Shank Diameter:** Between 0.126 inches and 0.128 inches **Overall Length:** Between 0.240 inches and 0.260 inches **Second End Corner Radius:** Between 0.021 inches and 0.041 inches First End Taper Length: Between 0.006 inches and 0.026 inches Second End Relationship With First End: Not identical **First End Location:** Shank end First End Taper Angle: Between 43.0 degrees and 47.0 degrees Surface Finish: 125.000 microinches Material: Steel comp 1018 or steel comp 1022 or steel comp 1117 or steel comp 1118 **Material Specification:** Qq-s-634 federal specification 1st material response or qq-s-634 federal specification 2nd material response or qq-s-637 federal specification 3rd material response or qq-s-637 federal specification 4th material response **Style Designator:** Shoulder Shelf Life: N/a **Unit Of Measure:** Demilitarization: No