

View Online at <https://aerobasegroup.com/nsn/5315-00-473-5695>

**First End Style:**

Chamfered

**Shank Length:**

0.495 inches

**Shoulder Diameter:**

Between 0.484 inches and 0.516 inches

**Shank Diameter:**

Between 0.3110 inches and 0.3115 inches

**Overall Length:**

Between 3.547 inches and 3.578 inches

**First End Taper Length:**

0.062 inches

**Second End Relationship With First End:**

Identical

**Second Shank Diameter:**

Any acceptable

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

32.0 microinches shank end

**Second Shank Length:**

Any acceptable

**Material:**

Steel

**Material Specification:**

Qq-s-631 1015 to 1025 federal specification single material response or qq-s-634 1015 to 1025 federal specification single material response or qq-s-637 b1112, b1113, 1213 or 1215 federal specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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