

View Online at <https://aerobasegroup.com/nsn/5315-00-476-5126>

**First End Style:**

Chamfered

**Head Style:**

Tee no. 3

**Head Length:**

Between 0.985 inches and 1.015 inches

**Under Head Length:**

Between 1.297 inches and 1.327 inches

**First Step Diameter:**

Between 0.428 inches and 0.432 inches

**First Step Length:**

Between 0.985 inches and 1.015 inches

**Second Step Diameter:**

Between 0.235 inches and 0.265 inches

**Second Step Length:**

Between 0.297 inches and 0.327 inches

**First End Taper Length:**

0.031 inches

**Width Across Flats:**

Between 0.516 inches and 0.546 inches

**Features Provided:**

Casehardened

**Hardness Rating:**

88.0 rockwell superficial 15-n and 91.0 rockwell superficial 15-n

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

63.0 microinches head top

**Height:**

Between 0.110 inches and 0.140 inches

**Material:**

Steel

**Material Specification:**

Qq-s-631 1015 to 1025 federal specification single material response or qq-s-634 1015 to 1025 federal specification single material response or qq-s-637, b1112, b1113, 1213 or 1215 federal specification single material response

**Surface Treatment:**

Phosphate manganese

**Surface Treatment Specification:**

Mil-p-16232, cl 1 military specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-p-16232 spec.