

View Online at <https://aerobasegroup.com/nsn/5315-00-476-5126>

First End Style:

Chamfered

Head Style:

Tee no. 3

Head Length:

Between 0.985 inches and 1.015 inches

Under Head Length:

Between 1.297 inches and 1.327 inches

First Step Diameter:

Between 0.428 inches and 0.432 inches

First Step Length:

Between 0.985 inches and 1.015 inches

Second Step Diameter:

Between 0.235 inches and 0.265 inches

Second Step Length:

Between 0.297 inches and 0.327 inches

First End Taper Length:

0.031 inches

Width Across Flats:

Between 0.516 inches and 0.546 inches

Features Provided:

Casehardened

Hardness Rating:

88.0 rockwell superficial 15-n and 91.0 rockwell superficial 15-n

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches head top

Height:

Between 0.110 inches and 0.140 inches

Material:

Steel

Material Specification:

Qq-s-631 1015 to 1025 federal specification single material response or qq-s-634 1015 to 1025 federal specification single material response or qq-s-637, b1112, b1113, 1213 or 1215 federal specification single material response

Surface Treatment:

Phosphate manganese

Surface Treatment Specification:

Mil-p-16232, cl 1 military specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-p-16232 spec.