

View Online at <https://aerobasegroup.com/nsn/5315-00-477-8860>

**First End Style:**

Pointed

**Second End Style:**

Square

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.345 inches

**Shank Length:**

0.470 inches

**Shoulder Width Across Flats:**

0.500 inches

**Shank Diameter:**

Between 0.242 inches and 0.244 inches

**Overall Length:**

1.220 inches

**First End Taper Length:**

0.335 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.242 inches and 0.244 inches

**First End Location:**

Shank end

**First End Taper Angle:**

Between 39.5 degrees and 40.5 degrees

**Surface Finish:**

125.000 microinches

**Second Shank Length:**

0.625 inches

**Material:**

Steel comp 303se

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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