

View Online at <https://aerobasegroup.com/nsn/5315-00-477-9006>

First End Style:

Chamfered

Head Style:

Flat

Diameter:

Between 1.2463 inches and 1.2479 inches

Effective Length:

6.450 inches

Undercut Diameter:

Between 1.191 inches and 1.199 inches

Under Head Length:

6.750 inches

Undercut Width:

Between 0.056 inches and 0.060 inches

Second Undercut Width:

0.056 inches

Second Undercut Diameter:

Between 1.197 inches and 1.207 inches

First End Taper Length:

0.100 inches

First End Taper Angle:

Between 13.0 degrees and 17.0 degrees

Pin Head Diameter:

1.440 inches

Surface Finish:

32.0 microinches outside diameter

Special Features:

Two blind holes 0.749 in. Min 0.758 in. Maximum diameter 3.000 in. Deep both ends

Height:

0.125 inches

Material:

Steel comp e4340 or steel comp 4340

Material Specification:

Mil-s-5000 military specification all material responses

Surface Treatment:

Cadmium

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-5000 spec.