

View Online at <https://aerobasegroup.com/nsn/5315-00-478-0252>

First End Style:

Chamfered

Second End Style:

Chamfered

Pinlength:

Between 3.240 inches and 3.260 inches

Pindiameter:

Between 0.6259 inches and 0.6261 inches

First End Taper Length:

Between 0.062 inches and 0.125 inches

Second End Taper Length:

0.089 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Not identical

First End Taper Angle:

Between 20.0 degrees and 30.0 degrees

Surface Finish:

16.0 microinches outside diameter

Second End Taper Angle:

Between 4.0 degrees and 12.0 degrees

Special Features:

Small chamfer end may have 0.062 in. Min 0.125 in. Maximum radius in lieu of chamfer

Material:

Steel comp 410 or steel comp 416

Material Specification:

Fed standard 66 federal standard all material responses

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2 cl 3 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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