

View Online at <https://aerobasegroup.com/nsn/5315-00-480-8142>

First End Style:

Chamfered

Second End Style:

Threaded and counterbored

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.046 inches and 0.051 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.092 inches and 0.098 inches

Pinlength:

1.550 inches

Pindiameter:

Between 0.1557 inches and 0.1560 inches

First End Taper Length:

Between 0.005 inches and 0.015 inches

Second End Taper Length:

Between 0.005 inches and 0.015 inches

Second End Relationship With First End:

Not identical

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches outside diameter

Second End Taper Angle:

45.0 degrees

Special Features:

Tap drill end .23 maximum dp, 80 - 120 degrees csk .08-.10 in. Dia, .086-56unc-2b thd, .09 in. Min full thd depth

Material:

Stainless steel

Material Specification:

Ams5630 assn standard single material response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0