

View Online at <https://aerobasegroup.com/nsn/5315-00-482-4221>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.265 inches and 0.297 inches

Shank Length:

Between 0.265 inches and 0.297 inches

Shoulder Diameter:

Between 0.3739 inches and 0.3744 inches

Shank Diameter:

0.250 inches

Overall Length:

Between 1.733 inches and 1.765 inches

Hole Arrangement Style:

Drilled shank threaded pin

First Hole Diameter:

Between 0.076 inches and 0.086 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.083 inches and 0.145 inches

First End Taper Length:

0.031 inches

Second End Taper Length:

Between 0.053 inches and 0.063 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Criticality Code Justification:

Aavh

Surface Finish:

125.000 microinches

Second End Taper Angle:

10.0 degrees

Surface Treatment:

Cadmium

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0