

View Online at <https://aerobasegroup.com/nsn/5315-00-487-3891>

**First End Style:**

Chamfered

**Hole Arrangement Style:**

Drilled through center

**First Hole Diameter:**

Between 0.094 inches and 0.097 inches

**Pinlength:**

Between 0.678 inches and 0.698 inches

**Pindiameter:**

Between 0.1855 inches and 0.1860 inches

**First End Taper Length:**

0.015 inches

**Second End Relationship With First End:**

Identical

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

32.0 microinches outside diameter

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Chromium

**Surface Treatment Specification:**

Qq-c-320, class 2 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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