

View Online at <https://aerobasegroup.com/nsn/5315-00-490-4120>

First End Style:

Chamfered

Head Style:

Knurled no. 1

Under Head Length:

Between 2.562 inches and 2.567 inches

First Step Diameter:

Between 0.308 inches and 0.310 inches

First Step Length:

Between 1.850 inches and 1.858 inches

Second Step Diameter:

Between 0.237 inches and 0.240 inches

Second Step Length:

Between 0.704 inches and 0.717 inches

First End Taper Length:

0.030 inches

First End Taper Angle:

30.0 degrees

Pin Head Diameter:

0.500 inches

Surface Finish:

125.0 microinches

Special Features:

0.081 in. Min. 0.086 in. Max. Diameter hole 0.188 in. Min. 0.193 in. Max. From underside of head and countersunk 90.0 deg. To 0.125 in. Dia. Two places, 0.061 in. Min. 0.065 in. Max. Dia. Hole 0.968 in. From underside of head

Height:

Between 0.245 inches and 0.250 inches

Material:

Steel comp 303se

Material Specification:

Qq-s-764, type 303se, cond b federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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