

View Online at <https://aerobasegroup.com/nsn/5315-00-490-4120>

**First End Style:**

Chamfered

**Head Style:**

Knurled no. 1

**Under Head Length:**

Between 2.562 inches and 2.567 inches

**First Step Diameter:**

Between 0.308 inches and 0.310 inches

**First Step Length:**

Between 1.850 inches and 1.858 inches

**Second Step Diameter:**

Between 0.237 inches and 0.240 inches

**Second Step Length:**

Between 0.704 inches and 0.717 inches

**First End Taper Length:**

0.030 inches

**First End Taper Angle:**

30.0 degrees

**Pin Head Diameter:**

0.500 inches

**Surface Finish:**

125.0 microinches

**Special Features:**

0.081 in. Min. 0.086 in. Max. Diameter hole 0.188 in. Min. 0.193 in. Max. From underside of head and countersunk 90.0 deg. To 0.125 in. Dia. Two places, 0.061 in. Min. 0.065 in. Max. Dia. Hole 0.968 in. From underside of head

**Height:**

Between 0.245 inches and 0.250 inches

**Material:**

Steel comp 303se

**Material Specification:**

Qq-s-764, type 303se, cond b federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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