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**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.172 inches and 0.234 inches

**Second Hole Diameter:**

Between 0.172 inches and 0.234 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.281 inches and 0.344 inches

**Center To Center Distance Between Holes:**

Between 4.250 inches and 4.312 inches

**Pinlength:**

Between 4.875 inches and 4.938 inches

**Pindiameter:**

1.0000 inches

**First End Taper Length:**

Between 0.031 inches and 0.094 inches

**Second End Relationship With First End:**

Identical

**First End Taper Angle:**

Between 44.5 degrees and 45.5 degrees

**Material:**

Steel comp 1018 or steel comp 1020 or steel comp 1025

**Material Specification:**

Mil-s-7097 cond b4 military specification all material responses

**Surface Treatment:**

Cadmium or zinc

**Surface Treatment Specification:**

Qq-p-416 type 1 cl 1 federal specification 1st treatment response or qq-z-325 type 1 cl 3 federal specification 2nd treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-s-7097 spec.