

View Online at <https://aerobasegroup.com/nsn/5315-00-494-1780>

First End Style:

Chamfered

Head Style:

Flat

Diameter:

Between 0.2485 inches and 0.2490 inches

Effective Length:

Between 0.575 inches and 0.585 inches

Undercut Diameter:

Between 0.2285 inches and 0.2315 inches

Under Head Length:

Between 0.690 inches and 0.710 inches

Undercut Width:

Between 0.029 inches and 0.032 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Hardness Rating:

35.0 rockwell c and 40.0 rockwell c

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Pin Head Diameter:

Between 0.335 inches and 0.345 inches

Criticality Code Justification:

Abmz and abpa

Surface Finish:

16.0 microinches outside diameter

Height:

Between 0.040 inches and 0.050 inches

Material:

Steel comp 615

Material Specification:

Ams 5616 assn standard single material response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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