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First End Style:

Chamfered

Shank Length:

Between 0.590 inches and 0.610 inches

Shoulder Diameter:

Between 0.1870 inches and 0.1871 inches

Shank Diameter:

Between 0.120 inches and 0.130 inches

Overall Length:

Between 1.220 inches and 1.240 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.077 inches and 0.087 inches

Distance From Centerline Of Hole To End Of Pin:

0.070 inches

First End Taper Length:

Between 0.010 inches and 0.030 inches

Second End Relationship With First End:

Identical

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Special Features:

40.0 min 50.0 maximum degrees chamfer on bearing surface of shoulder

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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