

View Online at <https://aerobasegroup.com/nsn/5315-00-494-7644>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.450 inches

**Shank Length:**

Between 0.450 inches and 0.490 inches

**Shoulder Width Across Flats:**

0.438 inches

**Shank Diameter:**

Between 0.2485 inches and 0.2495 inches

**Overall Length:**

Between 1.310 inches and 1.350 inches

**First End Taper Length:**

0.030 inches

**Second End Taper Length:**

0.185 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

0.250 inches

**First End Location:**

Long end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.000 microinches

**Second End Taper Angle:**

60.0 degrees

**Second Shank Length:**

0.780 inches

**Material:**

Steel comp 4140

**Material Specification:**

Mil-s-5626 cond c4 military specification single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-s-5626 spec.