

View Online at <https://aerobasegroup.com/nsn/5315-00-494-7644>

First End Style:

Chamfered

Second End Style:

Pointed

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.450 inches

Shank Length:

Between 0.450 inches and 0.490 inches

Shoulder Width Across Flats:

0.438 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Overall Length:

Between 1.310 inches and 1.350 inches

First End Taper Length:

0.030 inches

Second End Taper Length:

0.185 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

0.250 inches

First End Location:

Long end

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Second End Taper Angle:

60.0 degrees

Second Shank Length:

0.780 inches

Material:

Steel comp 4140

Material Specification:

Mil-s-5626 cond c4 military specification single material response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-5626 spec.