

View Online at <https://aerobasegroup.com/nsn/5315-00-500-6415>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.900 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.078 inches and 0.081 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.174 inches

**Pinlength:**

2.812 inches

**Pindiameter:**

Between 0.2470 inches and 0.2500 inches

**First End Taper Length:**

0.030 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.250 inches

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Pin Grip Length:**

1.912 inches

**Surface Finish:**

125.0 microinches

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Vs 1-3-1-15, 62983 mfr ref single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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