

View Online at <https://aerobasegroup.com/nsn/5315-00-500-6415>

First End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.900 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.078 inches and 0.081 inches

Distance From Centerline Of Hole To End Of Pin:

0.174 inches

Pinlength:

2.812 inches

Pindiameter:

Between 0.2470 inches and 0.2500 inches

First End Taper Length:

0.030 inches

Second End Relationship With First End:

Identical

Thread Size:

0.250 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Pin Grip Length:

1.912 inches

Surface Finish:

125.0 microinches

Surface Treatment:

Passivate

Surface Treatment Specification:

Vs 1-3-1-15, 62983 mfr ref single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A212a0