

View Online at <https://aerobasegroup.com/nsn/5315-00-502-0503>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

Between 1.040 inches and 1.050 inches

**Shoulder Diameter:**

Between 0.245 inches and 0.250 inches

**Shank Diameter:**

Between 0.133 inches and 0.135 inches

**Overall Length:**

Between 1.290 inches and 1.310 inches

**First End Taper Length:**

Between 0.016 inches and 0.031 inches

**Second End Taper Length:**

Between 0.016 inches and 0.047 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

43.0 rockwell c and 49.0 rockwell c

**Second Shank Diameter:**

Between 0.195 inches and 0.200 inches

**First End Location:**

Short shank end

**First End Taper Angle:**

40.0 degrees

**Surface Finish:**

125.000 microinches

**Second End Taper Angle:**

50.0 degrees

**Second Shank Length:**

Between 0.075 inches and 0.085 inches

**Material:**

Steel comp 1335 or steel comp 1340 or steel comp 4042 or steel comp 4140 or steel or steel comp 1212 or steel comp 9260

**Surface Treatment:**

Phosphate

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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