

View Online at <https://aerobasegroup.com/nsn/5315-00-503-7304>

First End Style:

Oval

Second End Style:

Square

Shank Length:

Between 0.650 inches and 0.660 inches

Shoulder Diameter:

Between 0.365 inches and 0.375 inches

Shank Diameter:

Between 0.218 inches and 0.220 inches

Overall Length:

Between 0.940 inches and 0.950 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

59.0 rockwell c and 61.0 rockwell c

Second Shank Diameter:

Between 0.247 inches and 0.249 inches

First End Location:

Short shank end

First End Outer Radius:

0.124 inches

Surface Finish:

63.0 microinches both ends

Second Shank Length:

Between 0.190 inches and 0.200 inches

Material:

Steel comp 1046 or steel comp 1048 or steel comp 1050 or steel comp 1049

Material Specification:

Qq-s-634 federal specification all material responses

Surface Treatment:

Phosphate manganese or phosphate zinc

Surface Treatment Specification:

Mil-p-16232, ty m, cl 3 military specification 1st treatment response or mil-p-16232, ty z, cl 1 military specification 2nd treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-p-16232 spec.