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**First End Style:**

Chamfered

**Second End Style:**

Square

**Shank Length:**

Between 0.700 inches and 0.720 inches

**Shoulder Diameter:**

Between 0.290 inches and 0.300 inches

**Shank Diameter:**

Between 0.180 inches and 0.188 inches

**Overall Length:**

2.280 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.065 inches and 0.070 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.100 inches

**First End Taper Length:**

Between 0.010 inches and 0.030 inches

**Second End Relationship With First End:**

Not identical

**Second Shank Diameter:**

Between 0.187 inches and 0.188 inches

**First End Location:**

Long end

**First End Taper Angle:**

43.0 degrees

**Second Shank Length:**

Between 1.520 inches and 1.540 inches

**Material:**

Steel comp 410

**Material Specification:**

Ams 5613 assn standard single material response

**Surface Treatment:**

Chromium

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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