

View Online at <https://aerobasegroup.com/nsn/5315-00-514-6188>

First End Style:

Chamfered

Second End Style:

Chamfered

Pinlength:

Between 1.740 inches and 1.760 inches

Pindiameter:

Between 0.2509 inches and 0.2511 inches

First End Taper Length:

Between 0.031 inches and 0.062 inches

Second End Taper Length:

0.053 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

36.0 rockwell c and 42.0 rockwell c

First End Taper Angle:

Between 20.0 degrees and 30.0 degrees

Surface Finish:

16.0 microinches outside diameter

Second End Taper Angle:

Between 4.0 degrees and 12.0 degrees

Special Features:

Small chamfered end may have a 0.031 in. Min 0.062 in. Maximum radius in lieu of chamfer

Material:

Steel comp 410 or steel comp 416

Material Specification:

66 federal standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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