

View Online at <https://aerobasegroup.com/nsn/5315-00-515-2864>

First End Style:

Chamfered

Head Style:

Round w/wrench flats

Under Head Length:

Between 0.740 inches and 0.770 inches

First Step Diameter:

Between 0.236 inches and 0.240 inches

First Step Length:

0.120 inches

Second Step Diameter:

Between 0.136 inches and 0.140 inches

Second Step Length:

Between 0.620 inches and 0.650 inches

First End Taper Length:

0.020 inches

Width Across Flats:

Between 0.240 inches and 0.245 inches

First End Taper Angle:

45.0 degrees

Pin Head Diameter:

0.340 inches

Surface Finish:

63.0 microinches head bearing surface

Height:

Between 0.060 inches and 0.070 inches

Material:

Steel comp 1018 or steel comp 1117

Surface Treatment:

Phosphate

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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