

View Online at <https://aerobasegroup.com/nsn/5315-00-519-1492>

**Head Style:**

Flat

**Chamfer Length:**

Between 0.484 inches and 0.516 inches

**Diameter:**

Between 0.875 inches and 0.877 inches

**Under Head Length:**

Between 4.484 inches and 4.516 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.201 inches and 0.206 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.609 inches and 0.641 inches

**Hardness Rating:**

22.0 rockwell c and 27.0 rockwell c

**Pin Chamfer Angle:**

20.0 degrees

**Pin Head Diameter:**

Between 1.234 inches and 1.266 inches

**Surface Finish:**

63.0 microinches long shank

**Height:**

Between 0.234 inches and 0.266 inches

**Material:**

Steel comp 4140 or steel comp 8640

**Material Specification:**

Qq-s-624 federal specification all material responses

**Surface Treatment:**

Phosphate

**Style Designator:**

Straight

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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