

View Online at <https://aerobasegroup.com/nsn/5315-00-522-4130>

First End Style:

Chamfered

Head Style:

Pan no. 2 (r1 not required in item description)

Diameter:

Between 0.7858 inches and 0.7863 inches

Effective Length:

Between 1.078 inches and 1.109 inches

Undercut Diameter:

Between 0.734 inches and 0.766 inches

Under Head Length:

3.187 inches

Undercut Width:

Between 0.547 inches and 0.578 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.167 inches and 0.177 inches

Distance From Centerline Of Hole To End Of Pin:

Between 2.964 inches and 2.974 inches

First End Taper Length:

Between 0.016 inches and 0.047 inches

Features Provided:

Casehardened

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Pin Head Diameter:

Between 0.984 inches and 1.016 inches

Surface Finish:

63.0 microinches shank end

Special Features:

Second optional end and corner radius, style 4, 0.016 degrees nom

Height:

Between 0.172 inches and 0.203 inches

Material:

Steel

Material Specification:

Mil-s-11415, cl b2, canceled military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 1, cl 2 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-11415 spec.